Hollow Shaft 1.9" (48mm) Slotless Brushless Hall sensor motor.

- .400 Thru Hole
- 3,012 to 24,360 rpm
- Very low heat rise

Slotless design is cog free, and provides very smooth rotation and very low heat rise to avoid affecting temperature sensitive components in scientific instruments and other devices. Typically these motors are used to rotate optics, filters, and mirrors mounted onto the end of the hollow motor shaft allowing laser beams passage through the center. Alternatively wires or other objects can pass through the center of the motor. The motors are driven by hall sensor drives such as our H24V5A-3A or H24V5A-3C. Versions of this motor suitable for operating in vacuum are available. Motors can be wound for other rpm then the speeds shown. Ceramic hybrid bearings are used for long life and low heat rise.

Motor Data

<table>
<thead>
<tr>
<th>Winding</th>
<th>volts</th>
<th>251</th>
<th>502</th>
<th>1005</th>
<th>1015</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nominal supply voltage rpm ±12%</td>
<td>3,012</td>
<td>6,024</td>
<td>12,060</td>
<td>24,360</td>
<td></td>
</tr>
<tr>
<td>speed/torque slope rpm/oz-in</td>
<td>940</td>
<td>960</td>
<td>990</td>
<td>1030</td>
<td></td>
</tr>
<tr>
<td>Stall torque (theoretical) oz-in</td>
<td>2.8</td>
<td>5.6</td>
<td>11.3</td>
<td>22.6</td>
<td></td>
</tr>
<tr>
<td>Motor constant Km oz-in/v/ø</td>
<td>1.12</td>
<td>1.12</td>
<td>1.12</td>
<td>1.12</td>
<td></td>
</tr>
<tr>
<td>Winding resistance not including leads ohm±15%</td>
<td>22.6</td>
<td>5.64</td>
<td>1.41</td>
<td>1.41</td>
<td></td>
</tr>
<tr>
<td>Peak output watts</td>
<td>2</td>
<td>7</td>
<td>17</td>
<td>57</td>
<td></td>
</tr>
<tr>
<td>No load current amp±50%</td>
<td>.04</td>
<td>.09</td>
<td>.15</td>
<td>.16</td>
<td></td>
</tr>
<tr>
<td>Velocity constant rpm/volt</td>
<td>251</td>
<td>502</td>
<td>1005</td>
<td>1015</td>
<td></td>
</tr>
<tr>
<td>Torque constant Kt oz-in/amp</td>
<td>5.32</td>
<td>2.66</td>
<td>1.33</td>
<td>1.33</td>
<td></td>
</tr>
<tr>
<td>Stall current amps</td>
<td>.53</td>
<td>2.1</td>
<td>8.50</td>
<td>17.0</td>
<td></td>
</tr>
<tr>
<td>Temperature rise free running °C</td>
<td>3</td>
<td>5</td>
<td>8</td>
<td>18</td>
<td></td>
</tr>
<tr>
<td>Winding inductance mH</td>
<td>11.6</td>
<td>2.9</td>
<td>.73</td>
<td>.73</td>
<td></td>
</tr>
</tbody>
</table>

Ambient temperature range -30°C to 100°C

Values based on winding and magnet temperature of 20°C. Leads are 10" minimum and untrimmed phase lead resistance is .052Ω. Phase leads are 24 gauge stranded TFE insulated, and hall leads are 28 gauge, TFE insulated. Axial force on bearing including during installation should not exceed 20 lb. Weight 9.4 oz.

Ordering Information: mail@koford.com•phone 937-695-1275•fax 937-695-0237•www.koford.com

Example: Part Number 4851 H 502 A

Motor size
Type H=hall sensor
Winding number

Modifications A=none, V=Vacuum compatible

7/31/17 Specifications subject to change without notice
Hollow Shaft 1.9" (48mm) Slotless Brushless DC motor.

- .400 Thru Hole
- 2,000 to 10,000 rpm
- Very low heat rise

Slotless design is cog free, and provides very smooth rotation and very low heat rise to avoid affecting temperature sensitive components in scientific instruments and other devices. Typically these motors are used to rotate optics, filters, and mirrors mounted onto the end of the motor shaft. They are driven by sensorless drives such as our S18V15A or S24V5A. Versions suitable for operating in vacuum are available. Motors can be wound for other rpm then the speeds shown. Ceramic hybrid bearings are used for long life and low heat rise.

Motor Data

<table>
<thead>
<tr>
<th>Motor Data</th>
<th>265</th>
<th>525</th>
<th>833</th>
</tr>
</thead>
<tbody>
<tr>
<td>Winding</td>
<td>volts</td>
<td>rpm ±12%</td>
<td>rpm ±12%</td>
</tr>
<tr>
<td>Nominal supply voltage</td>
<td>12</td>
<td>12</td>
<td>12</td>
</tr>
<tr>
<td>No load speed</td>
<td>3,180</td>
<td>6,300</td>
<td>10,000</td>
</tr>
<tr>
<td>Speed/torque slope</td>
<td>rpm/oz-in</td>
<td>1060</td>
<td>1046</td>
</tr>
<tr>
<td>Stall torque (theoretical)</td>
<td>oz-in</td>
<td>3.0</td>
<td>6.2</td>
</tr>
<tr>
<td>Motor constant Km</td>
<td>oz-in/√w</td>
<td>1.1</td>
<td>1.2</td>
</tr>
<tr>
<td>Winding resistance not including leads</td>
<td>ohm±15%</td>
<td>20.1</td>
<td>4.96</td>
</tr>
<tr>
<td>Peak output</td>
<td>watts</td>
<td>1.7</td>
<td>7.1</td>
</tr>
<tr>
<td>No load current</td>
<td>amp±50%</td>
<td>.04</td>
<td>.06</td>
</tr>
<tr>
<td>Velocity constant</td>
<td>rpm/volt</td>
<td>265</td>
<td>525</td>
</tr>
<tr>
<td>Torque constant Kt</td>
<td>oz-in/amp</td>
<td>5.09</td>
<td>2.57</td>
</tr>
<tr>
<td>Stall current</td>
<td>amps</td>
<td>.60</td>
<td>2.41</td>
</tr>
<tr>
<td>Temperature rise free running</td>
<td>°C</td>
<td>2</td>
<td>3</td>
</tr>
<tr>
<td>Winding inductance</td>
<td>mH</td>
<td>8.5</td>
<td>2.1</td>
</tr>
</tbody>
</table>

Ambient temperature range -30°C to 100°C

Values based on winding and magnet temperature of 20°C. Phase lead are 12” minimum and untrimmed lead resistance is .052Ω. Phase leads are 24 gauge stranded TFE insulated. Axial force on bearing including during installation should not exceed 20 lb. Weight 9.4 oz.

Ordering Information: mail@koford.com • phone 937-695-1275 • fax 937-695-0237 • www.koford.com

Example: Part Number 4851 S 525 A

Motor size
Type S=sensorless
Winding number

Modifications A=none, V=Vacuum compatible
Unit conversions
°F -32 ÷1.8=°C  example: 212°F=100°C,  °C x1.8+32=°F  example: 100°C=212°F,    in x 25.40=mm, 
mm x.03937= in.,   oz x 28.3495=g,  oz-in x 7.06=mNm,   mNm x .142=oz-in,   Nm x .142=oz-in, 
Ncm x 1.42=oz-in,  rpm x .1047=rad s⁻¹,   V/R/S x .1047=volts/rpm,    746 watts=1hp,   lb-in² x 
.04144=oz-in-sec²

Understanding Data Sheets
When comparing Koford motors to data sheets for other motors be careful to note the conditions associated with 
the rated torque listed.  For example many manufactures list continuous torque at stall or at rpm less then the max-
imum.  Usually this is because these motors will overheat if run continuously at full speed even with no load.

Hall Sensors
Like other semiconductor components hall sensors are electrostatic sensitive.  Hall motors are supplied in 
electrostatic safe packaging and should be kept in the packaging until use.  When trimming wire length, adding 
connectors, and hooking up motors, workers should be grounded to prevent electrostatic damage to the sensors.

Balancing
Components attached to the motor shaft should be dynamically balanced to G6.3 or better and located as close to 
the motor body as possible if they have significant mass.  G6.3 is equal to 0.64 x weight (oz.)/rpm=unbalance in 
milli oz-in.  If the components have appreciable length they must be balance in 2 planes.

Motor technology
The Koford Hollow Shaft 48 brushless series of motors are slotless sintered rare earth permanent magnet motors 
with unique technology.    In addition to their large center hole they have very low heat rise and smooth cog free 
operation.

Operating speed
Motors can be operated at any voltage lower then the specified voltage.  Motors should not be operated more then 
20% over the no load speeds listed.

Hall or Sensorless motor selection
Hall sensor motors can operate from 0 to 100% of maximum speed, sensorless drives can operate from about 
45% of maximum speed to 100%.  Hall drives start immediately while sensorless drives take about .25 seconds 
to perform the start up routine.  Hall drives will start immediately in the desired direction.  Sensorless drives 
may have some reverse rotation at start up.  Sensorless motors require hooking up only three wires and are less 
expensive.

Speed torque calculations
A motors no load speed is equal to the supply voltage times the velocity constant (rpm/v).  Under load the rpm 
will drop.  To determine the approximate speed, use dyno data if listed, or use the speed torque slope from the 
data sheet.  For example if the supply voltage is 6 volts and the rpm/volt is 833 then the no load speed will be 
4,998 rpm.  If the speed torque slope is 540 rpm/oz-in and a 0.5 oz-in load is applied to the shaft then the speed 
will be 4,998-(0.5 x 540) = 4,728 rpm.  If there is extra wiring between the drive and the motor, or the supply and 
the drive, then the speed will drop at a more rapid rate due to the voltage drop in the wiring.  A design margin of 
at least 15% should be used to allow for motor tolerances, so for example with the above motor the rpm can be 
expected to be at least 4,019 rpm.

Motor cooling
These motor are designed for use with light loads and have very low heat rise so cooling is not usually an issue. 
If the heat rise must be further reduced, means such as mounting the motor to a substantial aluminum frame, or 
a cooling fan directed at the body of the motor will be effective.
**Vacuum Applications**

The standard motors are suitable for low vacuum applications. For high vacuum applications use (option V). Vacuum grade motors are made with low outgassing material and baked before shipping. A vacuum bake by the customer immediately prior to use may be desirable to reduce initial pump down time. An important consideration is that in a vacuum there is no heat removal by air contacting the motor housing. Therefore the mounting of the motor should be made of highly thermally conductive material, such as copper or aluminum, should be of as heavy a cross section as possible, and should connect to a large surface exposed to the outside air. A liquid cooling jacket with a heat exchanger can also be used for the ultimate performance.

**EMI**

Koford drives and motors have low levels of emi relative to other motors but in sensitive applications the following steps are suggested. The power supply, drive and if possible the motor should all be enclosed in a grounded metal enclosure. Power should enter the enclosure through a EMI filtered power entry connector. If it is desirable to minimize emi between the motor and other components in the housing the phase leads can be cut as short as possible and braided with each other to cancel out EMI.